

LAUR SILICONE

LAUR AMS-60 SILICONE RUBBER

DESCRIPTION

Laur AMS-60 Silicone Rubber has been designed to meet AMS 3303 and Federal Specification ZZ-R-765B, Amendment 1 Class 2a & 2b without the need of a post cure. The material is catalyzed with 2,5-bis(tert-butylperoxy)-2,5-dimethylhexane peroxide, (Varox ® DBPH).

PRODUCT FEATURE

Laur AMS-60 Silicone Rubber has the following features:

Excellent Compression Set	Excellent Bonding (when used with a primer)
Good Heat Age Properties	Brittle Point -100 °F
Good Resilience	

BONDING

An excellent bond can be achieved when used with a primer. Apply the primer according to supplier's directions. A layer of Laur 202 Silicone Rubber Dispersion may aid bonding in difficult applications.

TYPICAL PROPERTIES

Material	ZZ-R-765B AMENDMENT 1			
	AMS-60	AMS 3303	CLASS 2 A	CLASS 2B
Durometer, A-2	60	60 ± 5	60 ± 5	60 ± 5
Tensile, psi	1,300	600 min.	650 min.	650 min.
Elongation, %	400	100 min.	150 min.	100 min.
Tear B, ppi	95	35 min.	N/A	N/A
Specific Gravity	1.17	± 0.03	N/A	N/A
Compression set, %				
22 Hr. @ 347° F	5.5	30 max.	N/A	N/A
70 Hr. @ 302° F	7.0	N/A	40 max.	25 max.
Shrink, @ 340° F, %	3 - 4			
Resilience, %	61	N/A	N/A	N/A
Standard Color	Red	N/A	N/A	N/A

ALL SLABS MOLDED 10 MINUTES @ 340 °F

The properties listed here are typical values and are not intended to be used for writing specifications. For assistance in selecting a compound for a specific application, please contact our technical department.

SHELF LIFE

When stored below 90 °F, this series of materials has a shelf life of 3 months from date of sale.

FOOD GRADE STATUS

One or more components of Laur AMS-60 Silicone Rubber may NOT be listed in 21 CFR 177.2600. Therefore, this material is not recommended for use in applications requiring repeated contact with food.

WARRANTY

Laur Silicone, Inc. warrants that its products shall meet Seller's specifications. This is Seller's sole warranty with respect to such products. Seller warranties of merchantability and fitness for any particular purpose are hereby disclaimed by seller.

AMS-60

REVISED: 09-12

LAUR SILICONE, INC. WWW.LAURSILICONE.COM
4930 S. M-18, BEAVERTON, MICHIGAN 48612-9181

TELEPHONE 989-435-7400
FAX 989-435-7707

ONE PART® and EASY CURE® are trademarks owned by Laur Silicone, Inc., Beaverton, MI.